VC-Ez Series

Vertical Machining Center



Expanding our legacy of dependable, high-quality vertical machining centers designed and built in Kentucky, the VC-Ez 20 delivers exceptional performance and accuracy with unparalleled value. This compact and durable machine is a perfect fit for any production environment thanks to multiple spindle configurations, tool magazine sizes and chip/coolant management options.

FEATURES

- A rugged 25 hp, 12,000 rpm (standard) or versatile 29.5 hp, 15,000 rpm (optional) spindle.
- Highly efficient 30-tool or optional 50-tool auto tool changers.
- Hybrid MX Roller Guide System improves rigidity, accuracy and reliability.
- Pre-tensioned ball screw system with support at each end.
- New space-saving machine design with several optional chip management solutions.
- Enhanced operator ergonomics allow easy loading of workpieces and tools.
- Many productive and affordable optional accessories.



Enhanced operator ergonomics



Generous work area



MAZATROL SmoothEz CNC

- 15" capacitive touch-screen display with full keyboard.
- EIA/G-code and MAZATROL programming languages standard.
- 800MHz x 2 NC with 512MB of DDR3-SDRAM.
- SMOOTH Machining Configuration (SMC) capabilities.
- Newly designed LAUNCHER screen.
- Enhanced MAZATROL features, MAZATROL TWINS capability, plus the addition of QUICK MAZATROL.



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VC-Ez Series Specifications

| SPECIFICATION | | VC-Ez 20 |
|-------------------------------|--------------------------------|---|
| Capacity | Table Width | 49.210 in / 1,250 mm |
| | Table Depth | 19.370 in / 492 mm |
| Table Weight Capacity | | 2,204 lbs / 1,000 kg |
| Spindle Face to Table Surface | Min/ Max | 3.93 in (100 mm) / 28.93 in (735 mm) |
| Feed Axes | Travel (X Axis) | 41.34 in / 1,050 mm |
| | Travel (Y Axis) | 20.08 in / 510 mm |
| | Travel (Z Axis) | 25.00 in / 635 mm |
| Rapid Rates | | 1,654 ipm |
| Spindle | Spindle Taper | CAT 40 |
| | Maximum Speed | 12,000 rpm |
| | Motor Output (5-Minute Rating) | 25.0 hp / 18.5 kw |
| | Torque | 70.4 ft-lbs / 95.5 Nm |
| (optional) | Motor Output (10% ED) | 29.5 hp / 22 kw |
| (optional) | Torque | 81.13 ft-Ibs / 110 Nm |
| Magazine | Number of Tools (Standard) | 30 |
| | Number of Tools (Optional) | 50 |
| Maximum Tool Diameter | Without Adjacent Pockets Empty | 2.95 in / 75 mm |
| | With Adjacent Pockets Empty | 5.94 in / 150 mm |
| Maximum Tool Length | | 13.78 in / 350 mm |
| Maximum Tool Weight | | 17.64 lbs |
| Tool Change Time | Tool to Tool | 2.2 sec |
| Tool Change Method | | Random selection, shortest path (automatic) |
| Machine Depth | | 107.81 in / 2,738 mm |
| Machine Width | | 119.68 in / 3,040 mm |
| Machine Height | | 118.94 in / 3,021 mm |
| Machine Weight | | 12,786 lbs / 5,800 kg |

MAZAK CORPORATION 8025 Production Drive, Florence, KY 41042 (859) 342-1700 MazakUSA.com/Ez

